## SWIVEL BUSHING REPLACEMENT

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### Procedure

1. Push the u-bolt toward the handle to provide access to the two \( \frac{1}{4} \)-20 nylock nuts. See photo A.

   ![photo A](image1.png)

2. Using a 7/16” open ended wrench, remove the two nylock nuts. See photo B.

   ![photo B](image2.png)

3. Remove the u-bolt from the handle and the chain. See photo C.

   ![photo C](image3.png)

4. Slide the swivel bushing onto the chain with the flat side towards the swivel body. See photo D.

   ![photo D](image4.png)
5. Seat the swivel bushing down onto the swivel body. See photo E.

Make sure that the slot in the swivel bushing is not aligned with the hole in the swivel body. See photo F.

6. Reinstall the u-bolt on the chain. If necessary, rotate the swivel bushing so that the slot in the bushing is oriented down (toward the underside of the handle). Insert the u-bolt into the handle, replace the nylock nuts on the u-bolt and tighten. The end of the u-bolt should be flush with the outside of the nuts. See photo G.